



# EXTRA LENGTH DRILLS

## STRAIGHT SHANK, 118° POINT



A Large Stock of Every Size for Immediate Delivery.

**FEATURING THE WORLD'S LARGEST AND MOST EXTENSIVE INVENTORY OF USA MANUFACTURED EXTRA LONG DRILLS!**

These drills are utilized in deep hole or long reach drilling applications in many kinds of materials for either hand held or fixed spindle use.

Size	Decimal Equivalent	Price Each
<b>6" OAL— 4" FLT</b>		
▶ LIST NO. 208A		
1/16	.0625	
5/64	.0781	
3/32	.0938	
7/64	.1094	
1/8	.1250	
9/64	.1406	
5/32	.1562	
11/64	.1719	
3/16	.1875	
<b>8" OAL— 5-1/2" FLT</b>		
▶ LIST NO. 208		
3/32	.0938	
7/64	.1094	
1/8	.1250	
9/64	.1406	
5/32	.1562	
11/64	.1719	
3/16	.1875	
13/64	.2031	
7/32	.2188	
15/64	.2344	
1/4	.2500	
F	.2570	
17/64	.2656	
9/32	.2812	
19/64	.2969	
5/16	.3125	
21/64	.3281	
11/32	.3438	
23/64	.3594	
3/8	.3750	
25/64	.3906	
13/32	.4062	
27/64	.4219	
7/16	.4375	
29/64	.4531	
15/32	.4688	
31/64	.4844	
1/2	.5000	
<b>9" OAL— 6-1/2" FLT</b>		
▶ LIST NO. 209		
27/64	.4219	
7/16	.4375	
29/64	.4531	
15/32	.4688	
31/64	.4844	
1/2	.5000	
17/32	.5312	
<b>10" OAL— 7-1/2" FLT</b>		
▶ LIST NO. 208B		
1/8	.1250	
9/64	.1406	
5/32	.1562	
11/64	.1719	
3/16	.1875	
13/64	.2031	
7/32	.2188	
15/64	.2344	
1/4	.2500	
17/64	.2656	
9/32	.2812	
19/64	.2969	
5/16	.3125	
21/64	.3281	
11/32	.3438	
23/64	.3594	
3/8	.3750	
25/64	.3906	
13/32	.4062	
27/64	.4219	
11 mm	.4331	
7/16	.4375	
29/64	.4531	
15/32	.4688	
31/64	.4844	
1/2	.5000	
17/32	.5312	
9/16	.5625	

Size	Decimal Equivalent	Price Each
<b>12" OAL— 9" FLT</b>		
▶ LIST NO. 212		
7/64	.1094	
1/8	.1250	
9/64	.1406	
5/32	.1562	
11/64	.1719	
3/16	.1875	
13/64	.2031	
7/32	.2188	
15/64	.2344	
1/4	.2500	
17/64	.2656	
9/32	.2812	
19/64	.2969	
5/16	.3125	
21/64	.3281	
11/32	.3438	
23/64	.3594	
3/8	.3750	
25/64	.3906	
13/32	.4062	
27/64	.4219	
7/16	.4375	
29/64	.4531	
15/32	.4688	
31/64	.4844	
1/2	.5000	
33/64	.5156	
17/32	.5312	
35/64	.5469	
9/16	.5625	
37/64	.5781	
19/32	.5938	
39/64	.6094	
5/8	.6250	
41/64	.6406	
21/32	.6562	
43/64	.6719	
11/16	.6875	
45/64	.7031	
23/32	.7188	
47/64	.7344	
3/4	.7500	
49/64	.7656	
25/32	.7812	
51/64	.7969	
13/16	.8125	
53/64	.8281	
27/32	.8438	
55/64	.8594	
7/8	.8750	
57/64	.8906	
29/32	.9062	
59/64	.9219	
15/16	.9375	
61/64	.9531	
31/32	.9688	
63/64	.9844	
1	1.0000	
<b>12" OAL— 9" FLT</b>		
● LIST NO. 212M		
Size mm	Decimal Equivalent	Price Each
3.00	.1181	
4.00	.1575	
5.00	.1968	
6.00	.2362	
7.00	.2756	
8.00	.3150	
9.00	.3543	
10.00	.3937	
10.50	.4134	
11.00	.4331	
12.00	.4724	
13.00	.5118	
13.80	.5433	
14.00	.5512	
15.00	.5906	
16.00	.6299	
17.00	.6693	
17.50	.6890	
20.00	.7874	
22.50	.8858	



Size	Decimal Equivalent	Price Each
<b>15" OAL— 11" FLT</b>		
● LIST NO. 215		
3/16	.1875	
7/32	.2188	
1/4	.2500	
9/32	.2812	
5/16	.3125	
11/32	.3438	
3/8	.3750	
13/32	.4062	
11 mm	.4331	
7/16	.4375	
29/64	.4531	
15/32	.4688	
1/2	.5000	
17/32	.5312	
9/16	.5625	
19/32	.5938	
5/8	.6250	
21/32	.6562	
11/16	.6875	
23/32	.7188	
3/4	.7500	
25/32	.7812	
13/16	.8125	
7/8	.8750	
15/16	.9375	
1	1.0000	

### EXTRA LENGTH DRILLS, 1/2" SHANK

Size	Decimal Equivalent	Price Each
<b>12" OAL— 9" FLT</b>		
● LIST NO. 212X — 1/2" SHK		
33/64	.5156	
17/32	.5312	
35/64	.5469	
9/16	.5625	
37/64	.5781	
19/32	.5938	
39/64	.6094	
5/8	.6250	
41/64	.6406	
21/32	.6562	
43/64	.6719	
11/16	.6875	
45/64	.7031	
23/32	.7188	
47/64	.7344	
3/4	.7500	
49/64	.7656	
25/32	.7812	
51/64	.7969	
13/16	.8125	
53/64	.8281	
27/32	.8438	
55/64	.8594	
7/8	.8750	
57/64	.8906	
29/32	.9062	
59/64	.9219	
15/16	.9375	
61/64	.9531	
31/32	.9688	
63/64	.9844	
1	1.0000	